

Part Number	Models					Name of Part			Number Used
24948	M2	M4			55	Front Wheel (Wood) (less Hub, Bearings, Drum and Rim) (19" dia.) (Used with 3 1/2" Rim) (Bimel Wheel).....			2
24316	M2	M4	40			Front Wheel (Wood) (less Hub, Bearings, Drum and Rim) (21" x 3 1/2" dia.) (Export) (Bimel Wheel).....			2
26297		M4	40		60	Front Wheel Complete (Wood) (less Bearing Cone and Rim) (Used with 4" Rim) (Bimel) (3-Shoe Brakes).....			2
26767				40		Front Wheel Complete (Wood) (Less Bearing Cone and Rim) (21"x3 1/2") (2-Shoe Brakes) (Bimel) (Export).....			1
26766				40	60	Front Wheel Complete (Wood) (Less Bearing Cone and Rim) (Used with 4" Rim) (Bimel) (2-Shoe Brakes).....			2
26736				40	60	Front Wheel Complete (Wood) (Less Bearing Cone and Rim) (Used with 4" Rim) (Kelsey-Hayes).....			2
26298		M4			60	Front Wheel (Wood) (less Hub, Bearings, Drum and Rim) (Used with 4" Rim) (Bimel).....			2
26746					60	Front Wheel (Wood) (Less Hub, Bearings, Drum and Rim) (Used with 4" Rim) (Kelsey-Hayes).....			2
20022	M	M2	M4	44	R	55	60	Front Wheel Hub.....	2
20023	M				R			Front Wheel Hub Flange.....	2
C-1241								Carriage Bolt with Nut, 3/8"—16x2" U.S.S.....	12
24293		M2	M4	40		55	60	Front Wheel Brake Drum (11" dia.) (Bimel).....	2
26752				40			60	Front Wheel Brake Drum (Kelsey-Hayes).....	2
26303		M2	M4	40		55	60	Front Brake Drum Inspection Cover.....	2
								Round Head Machine Screw, 1/4"—20x5/16".....	2
								Lock Washer, 1/4".....	2
3955	M			40	R			Front Wheel Inner Bearing Complete.....	2
24296		M2	M4	40		55	60	Front Wheel Inner Bearing Complete.....	2
21073	M	M2	M4	40	R	55	60	Front Wheel Outer Bearing Complete.....	2
20029	M			40	R			Front Wheel Felt Retainer (Inner).....	2
24297		M2	M4	40		55	60	Front Wheel Felt Retainer (Inner).....	2
20027	M			40	R			Front Wheel Felt Retainer (Outer).....	2
24298		M2	M4	40		55	60	Front Wheel Felt Retainer (Outer).....	2
23492	M			40	R			Felt Washer, 1 1/2" I.D.x2 1/8" O.D.x5/16" thick.....	2
24299		M2	M4	40		55	60	Felt Washer, 1 5/8" I.D.x2 5/16" O.D.x3/8" thick.....	2
20026	M	M2	M4	40	R	55	60	Front Wheel Felt Retainer Lock Wire.....	2
20032	M				R			Front Wheel Hub Cap (Monogrammed) (2 5/16" dia.).....	2
24154	M	M2			R	55		Front Wheel Hub Cap (Monogrammed) (Red and Blue) (2 7/8" dia.).....	2
21246	M				R			Front Wheel Hub Cap (2 5/16" dia.) (Export).....	2
23825	M	M2	M4		R	55	60	Front Wheel Hub Cap (Plain) (2 7/8" dia.).....	2
25139		M2	M4	40				Front Wheel Hub Cap (Monogrammed "D").....	2
24903						55	60	Front Wheel Hub Cap (Monogrammed "D").....	2
26770							60	Front Wheel Hub Cap (Monogrammed "Durant").....	2
27287			40				60	Front Wheel Hub Cap (Wire Wheel).....	2

REAR WHEELS

(When ordering Specify Color and Striping)

22823	M			R				Rear Wheel Complete (Wood) Less Rim) Oval Spokes (Balloon Tires) (21" dia.)	2
23934	M			R				Rear Wheel (Wood) (Less Drum, Hub and Rim) (Oval Spokes) (Balloon Tires) (21" dia.)	2
23736				R				Rear Wheel Complete (Wood) (Less Rim) (Oval Spoke) (Balloon Tires) (19" dia.)	2
23935				R				Rear Wheel (Wood) (Less Drum, Hub and Rim) (Oval Spokes) (Balloon Tires) (19" dia.)	2
22096	M							Rear Wheel Complete (Wood) (Less Rim) (High Pressure Tires)	2
23938	M							Rear Wheel (Wood) (Less Drum, Hub and Rim) (High Pressure Tires)	2
24300		M2	M4			55		Rear Wheel Complete (Wood) (Less Rim) (19" dia.) (Used with 3 1/2" Rim) (Kelsey-Hayes Wheel)	2
24947		M2	M4			55		Rear Wheel Complete (Wood) (Less Rim) (19" dia.) (Used with 3 1/2" Rim) (Bimel Wheel)	2
24317		M2	M4	40				Rear Wheel Complete (Wood) (Less Rim) (21" x 3 1/2" dia.) (Export) (Bimel Wheel)	2
24301		M2	M4			55		Rear Wheel (Wood) (Less Hub, Drum and Rim) (19" dia.) (Used with 3 1/2" Rim) (Kelsey-Hayes Wheel)	2
24949		M2	M4			55		Rear Wheel (Wood) (Less Hub, Drum and Rim) (19" dia.) (Used with 3 1/2" Rim) (Bimel Wheel)	2
24318		M2	M4	40				Rear Wheel (Wood) (Less Hub, Drum and Rim) (21" x 3 1/2" dia.) (Export) (Bimel Wheel)	2

Parts Prices Can Be Obtained From Your Dealer

Part Number	Models	Name of Part	Number Used
26299	M4	Rear Wheel Complete (Wood) (Less Rim) (Used with 4" Rim)	2
26753		(Bimel)	
26753		Rear Wheel Complete (Wood) (Less Rim) (Used with 4" Rim)	2
26300	M4	Rear Wheel (Wood) (Less Hub, Drum and Rim) (Used with 4" Rim)	2
26756		(Bimel)	
26756		Rear Wheel (Wood) (Less Hub, Drum and Rim) (Used with 4" Rim)	2
21148	M2	Rear Wheel Hub	2
22084	M2	Rear Wheel Brake Drum	2
24302	M2	Rear Wheel Brake Drum (11" dia.)	2
26303	M2	Rear Brake Drum Inspection Cover	2
C-1241		Lock Washer, 1/4"	2
20032		Carriage Bolt with Nut, 3/8"—16x2" U.S.S.	12
21246	M	Rear Wheel Hub Cap (Monogrammed) (25/16" dia.)	2
23825	M	Rear Wheel Hub Cap (25/16" dia.) (Export)	2
24154	M	Rear Wheel Hub Cap (Plain) (27/8" dia.)	2
25139	M2	Rear Wheel Hub Cap (with STAR Monogram)	2
25139	M2	Rear Wheel Hub Cap (Monogrammed "D")	2
24903		Rear Wheel Hub Cap (Monogrammed "D")	2
26770		Rear Wheel Hub Cap (Monogrammed "Durant")	2

WIRE WHEELS
(Note: Order the following wire wheel parts direct from Budd Wheel Co., Detroit, Mich., or their nearest distributor.)

17399	M2	Front and Rear Wheel with Shell	4
18098B		Front and Rear Wheel with Shell	4
1622-E26	M2	Front and Rear Wheel Spoke with Nipple (93/64" long). As required	4
1622-E86	M2	Front and Rear Wheel Spoke with Nipple (513/16" long). As required	4
17394	M2	Front and Rear Wheel Hub Shell Cover	4
8010-E14	M2	Side Ring	4
15835	M2	Side Ring Tool	4
17390	M2	Right Front Wheel Hub with Drum	1
17391	M2	Left Front Wheel Hub with Drum	1
17392	M2	Right Rear Wheel Hub with Drum	1
17393	M2	Left Rear Wheel Hub with Drum	1
17388	M2	Brake Drum 11" dia.	4
17162	M2	Front and Rear Wheel Hub Stud (Right)	8
17163	M2	Front and Rear Wheel Hub Stud (Left)	8
17857	M2	Front and Rear Wheel Hub Stud (Right)	8
17858	M2	Front and Rear Wheel Hub Stud Nut (Left)	8
17389	M2	Oil Catcher	1
11814	M2	Brace Wrench and Bar	1
17143	M2	Spare Wheel Lock	1

DEMOUNTABLE RIM

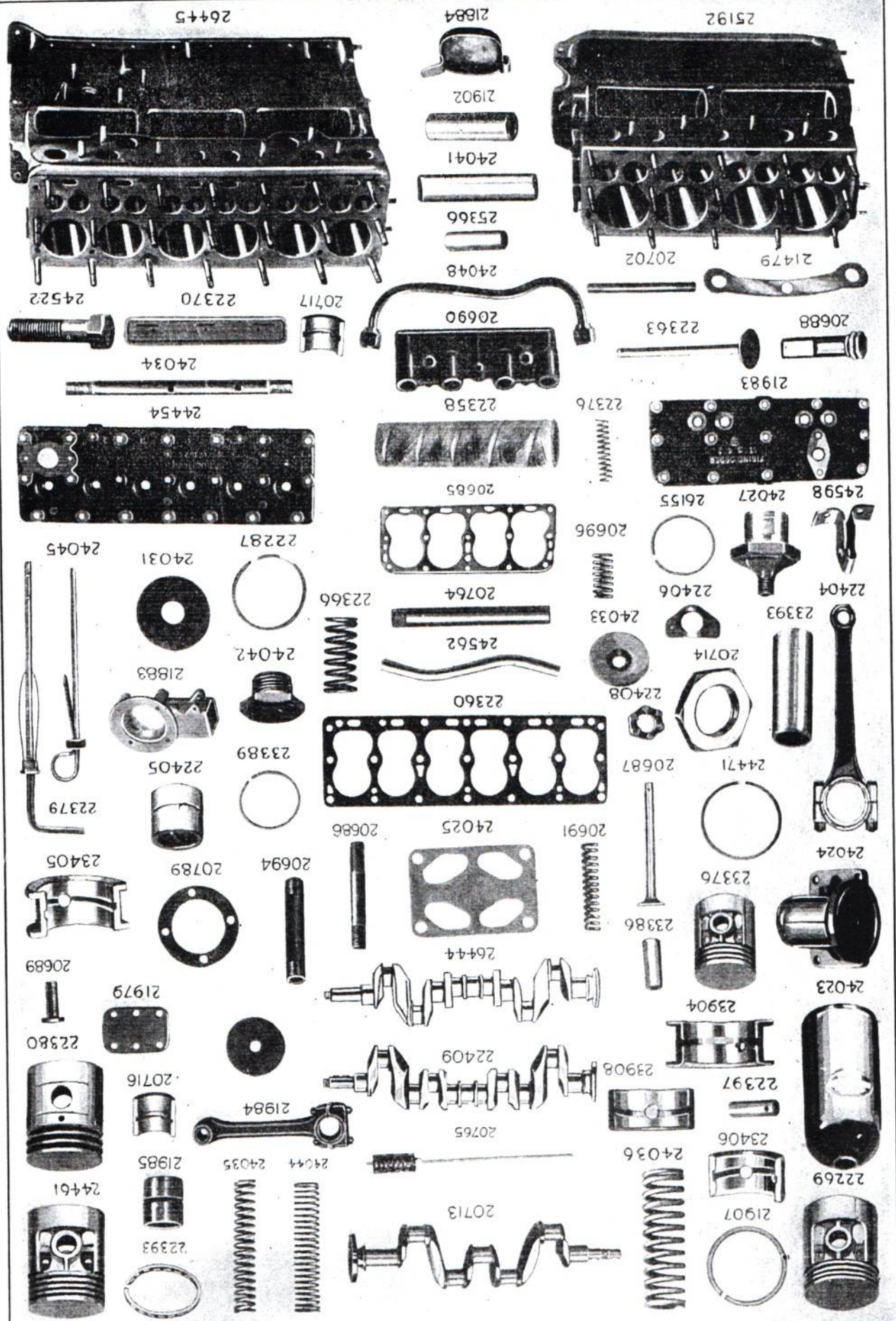
22227	M	Demountable Rim Complete (21" dia.) (Used with Balloon Tires)	4
21971	M	Demountable Rim Complete (Used with High Pressure Tires)	4
23739		Demountable Rim Complete (19" dia.)	4
24304	M2	Demountable Rim Complete (Kelsey-Hayes) (19"x31/2")	4
25110	M2	Demountable Rim Complete (19"x31/2") (Bimel)	4
24319	M2	Demountable Rim Complete (21"x31/2" dia.) (Export) (Bimel)	4
26301	M4	Demountable Rim Complete (19"x4" dia.) (Bimel)	4
26757		Demountable Rim Complete (19"x4" dia.) (Kelsey-Hayes)	4
20025	M	Demountable Rim Bolt (Used with Rim No. 22227)	16
1958	M	Demountable Rim Bolt (Used with Rim No. 21971)	16
24305	M2	Demountable Rim Bolt, 1/16"—14x21/16" U.S.S. (Used with Kelsey-Hayes Wedge)	16
24600	M2	Demountable Rim Bolt, 1/16"—20x21/2" S.A.E. (Used with Bimel Wedge) (M4 Export Only)	16
26302	M4	Demountable Rim Bolt, 1/16"—20x21/8" S.A.E. (Bimel)	16
26479	M4	Demountable Rim Bolt, 1/16"—14x21/16" U.S.S. (Bimel)	16
26760	M4	Demountable Rim Bolt, 1/16"—20x21/16" U.S.S. (Kelsey-Hayes)	16
26570	M4	Demountable Rim Bolt (1/16"—14x21/2" U.S.S.) (Export)	16
1478	M	Demountable Rim Bolt Nut	16
24306	M2	Demountable Rim Bolt Nut, 1/16"—14 U.S.S. (Used with Kelsey-Hayes Wedge)	16
24601	M2	Demountable Rim Bolt Nut, 1/16"—20 S.A.E. (Used with Bimel Wedge)	16
26480	M4	Demountable Rim Bolt Nut, 1/16"—14 U.S.S. (Bimel)	16
26759		Demountable Rim Bolt Nut (Kelsey-Hayes)	16

Parts Prices Can Be Obtained From Your Dealer

Part Number	Models	Name of Part	Number Used
22231 M	R.	Demountable Rim Wedge Round Hole (Used with Rim No. 22227)	12
22230 M	R.	Demountable Rim Wedge Slotted (Used with Rim No. 22227)	4
4097 M		Demountable Rim Wedge Slotted (Used with Rim No. 21971)	4
4348 M		Demountable Rim Wedge with Round Hole (Used with Rim No. 21971)	12
24307 .. M2 M4 ..	55	Demountable Rim Wedge (Kelsey-Hayes)	16
24599 .. M2 M4 40 ..	55 60	Demountable Rim Wedge (Bimel)	16
26758 ..	40 .. 60	Demountable Rim Wedge (Kelsey-Hayes)	16
		Hex. Nut, $\frac{3}{8}$ "—16 U.S.S.	2
22228 M	R.	Demountable Rim Lock Stud	4
24308 .. M2 M4 40 ..	55	Demountable Rim Lock Stud	4
		Cotter Pin, $\frac{1}{8}$ "x $\frac{3}{4}$ "	4
22229 M	R.	Demountable Rim Lock Stud Screw	4

RADIATOR AND PARTS

22609 M							Radiator Complete	1
22982 M							Radiator Complete (Rugby)	1
24588 .. M2							Radiator Complete	1
24589 .. M2							Radiator Complete (Rugby)	1
26287 ..	M4 40						Radiator Complete	1
26288 ..	M4 40						Radiator Complete (Rugby)	1
22352 ..			R.				Radiator Complete	1
22984 ..			R.				Radiator Complete (Rugby)	1
25194 ..				55			Radiator Complete	1
25258 ..				55			Radiator Complete (Rugby)	1
26289 ..					60		Radiator Complete	1
26290 ..					60		Radiator Complete (Rugby)	1
24182 M M2 M4 40 R 55 60							Radiator Shim	As required
E-1336							Cut Washer, $\frac{1}{16}$ " I.D.x1" O.D.	2
							Lock Washer, $\frac{3}{8}$ "	2
							Hex. Nut, $\frac{3}{8}$ "—16 U.S.S.	2
23307 M							Radiator Core	1
24590 .. M2 M4 40							Radiator Core	1
23308 ..			R.				Radiator Core	1
25195 ..				55 60			Radiator Core	1
22612 M							Radiator Shell with Name Plate	1
22983 M							Radiator Shell with Name Plate (Rugby)	1
24591 .. M2				55			Radiator Shell with Name Plate	1
24592 .. M2				55			Radiator Shell with Name Plate (Rugby)	1
26291 ..	M4 40				60		Radiator Shell with Name Plate	1
26292 ..	M4 40				60		Radiator Shell with Name Plate (Rugby)	1
22353 ..			R.				Radiator Shell with Name Plate	1
22985 ..			R.				Radiator Shell with Name Plate (Rugby)	1
22630 M							Radiator Name Plate	1
24593 .. M2 M4 40				55 60			Radiator Name Plate	1
22354 ..			R.				Radiator Name Plate	1
22832 M							Radiator Name Plate (Rugby)	1
24595 .. M2 M4 40				55 60			Radiator Name Plate (Rugby)	1
22831 ..			R.				Radiator Name Plate (Rugby)	1
20952 M			R.				Radiator Filler Cap	1
24596 .. M2 M4							Radiator Filler Cap (Nickel Plated)	1
26085 ..				55 60			Radiator Filler Cap (Nickel Plated)	1
26363 ..	M4 40				60		Radiator Filler Cap Complete (Chromium Plated)	1
24584 ..	40				60		Starting Crank Hole Cover	1
20953 M			R.				Radiator Filler Cap Gasket	1
24581 .. M2 M4 40				55 60			Radiator Filler Cap Gasket	1
23333 M			R.				Wing Radiator Cap Gasket	1
24582 .. M2 M4 40				55 60			Radiator Filler Cap Washer (Shouldered)	1
24597 .. M2 M4 40				55 60			Radiator Filler Cap Spring Washer	1
20312 M M2 M4 40 R 55 60							Radiator Hood Lace ($\frac{1}{8}$ "x $\frac{3}{4}$ "x36 $\frac{1}{2}$ ")	1
20174 M M2 M4 40 R 55 60							Radiator Hood Lace Rivet Split ($\frac{1}{8}$ ")	22
1639 M			R.				Radiator Drain Cock	1
24551 .. M2 M4 40				55 60			Radiator Drain Cock	1
21323 M							Radiator Outlet Pipe (16 $\frac{15}{16}$ " long)	1



Part Number	Models	Name of Part	Number Used
22923		R. Radiator Outlet Pipe (20 ³ / ₈ " long).....	1
24562	.. M2 M4 40	.. 55 60.. Radiator Outlet Pipe.....	1
22357	M .. .	R. Radiator Hood Rod Bracket.....	1
24598	.. M2 M4 40	.. 55 60.. Radiator Hood Rod Bracket.....	1
		Wagon Box Head Rivet, 1 ¹ / ₄ "x ⁵ / ₈ ".....	2
2197	M M2 M4 40	R 55 60.. Radiator Hose, 1 ¹ / ₄ " I.D.x1 ⁵ / ₈ " O.D.x5 ¹ / ₄ " long.....	2
22358		R 55 60.. Radiator Inlet Hose, 1 ⁵ / ₈ " O.D.x1 ¹ / ₄ " I.D.x6 ¹ / ₂ " long.....	1
1546	M M2 M4 40	R 55 60.. Hose Clamps.....	6
1369	M .. .	R. Headlamp Rubber Grommet.....	2
21470	.. M2 M4 40	.. 55 60.. Rubber Grommet.....	2

MOTOR

Parts Required to Fasten Motor to Frame

M-1137		Hex. Head Cap Screw, ³ / ₈ "—24x3 ¹ / ₂ " S.A.E.....	2
22046	M .. .	R. Hex. Head Cap Screw (Special) ³ / ₈ "—24x4 ¹ / ₂ " S.A.E. (R.D.)..	2
		Lock Washer, ³ / ₈ ".....	4
22267	M .. .	R. Hex. Nut Special, ³ / ₈ "—24 S.A.E.....	2
24522		.. 60.. Front Motor Bolt, ⁷ / ₁₆ "—20x1 ³ / ₃₂ ".....	2
		Hex. Head Cap Screw, ⁷ / ₁₆ "—20x1 ³ / ₄ " U.S.S.....	2
		Hex. Head Cap Screw, ⁷ / ₁₆ "—20x3 ¹ / ₁₆ " S.A.E.....	2
		Lock Washer, ⁷ / ₁₆ ".....	4
22340	M M2 M4 40	R 55 60.. Special Hex. Nut, ⁷ / ₁₆ "—20 S.A.E.....	4
24523		.. 60.. Front Motor Insulator (Lower Rubber).....	2
24524		.. 60.. Front Motor Insulator (Upper Rubber).....	2
24525		.. 60.. Front Motor Insulator Washer.....	2
24240	.. M4 .. .	.. 55 60.. Front Motor Bolt Shim.....	As required
A-1336		Cut Washer, ¹ / ₂ " I.D., 1 ¹ / ₄ " O.D.....	2
		Cotter Pin, ³ / ₃₂ "x ⁷ / ₈ ".....	2

CYLINDER HEAD

21983	M M2 .. .	Cylinder Head (Up to Motor No. 477,741).....	1
25165	.. M2 M4 40	Cylinder Head (From Motor No. 477,741).....	1
22359		.. R 55 60.. Cylinder Head (Up to Motor No. 92,325).....	1
24454		.. 60.. Cylinder Head (From Motor No. 92,326).....	1
20685	M M2 M4 40	Cylinder Head Gasket.....	1
22360		.. R 55 60.. Cylinder Head Gasket.....	1
20686	M M2 M4 40	R 55 60.. Cylinder Head Bolt, ⁷ / ₁₆ "—20x3 ¹ / ₁₆ " S.A.E.....	13
24058	M M2 M4 .. .	R 55 60.. Cylinder Head Bolt Nut, ⁷ / ₁₆ "—20 S.A.E.....	13
		Pipe Plug, ¹ / ₈ ".....	1

CYLINDER BLOCK

21978	M M2 .. .	Cylinder Block with Bearings, Caps, Studs, Nuts, Valve Guides and Camshaft Bushing—Front (Up to Motor No. 484,200).....	1
25192	.. M2 M4 40	Cylinder Block with Bearings, Caps, Studs, Nuts, Valve Guides and Camshaft Bushing—Front (From Motor No. 484,200).....	1
22362		R. Cylinder Block and Crankcase Complete (Used without Oil Filtrator).....	1
24051		.. R 55.. Cylinder Block and Crankcase Complete (Up to Motor No. 82,500).....	1
25257		.. 55 60.. Cylinder Block and Crankcase Complete (From Motor No. 82,501 to No. 92,325).....	1
26445		.. 60.. Cylinder Block and Crankcase Complete (From Motor No. 92,326).....	1
21520	M M2 M4 40	R 55 60.. Expansion Plug, (1 ³ / ₈ " dia.).....	2
22922		.. R 55 60.. Expansion Plug, (1 ⁷ / ₈ " dia.).....	1
26533	.. M2 M4 40	Expansion Plug, (1 ⁵ / ₈ " dia.).....	2
21979	M M2 .. .	.. 40.. Water Jacket Cover.....	2
21981	M M2 .. .	.. 40.. Water Jacket Cover Gasket.....	2
21982	M M2 .. .	.. 40.. Water Jacket Cover Stud.....	12
		Lock Washer, ⁵ / ₁₆ ".....	12
		Hex. Nut, ⁵ / ₁₆ "—18 S.A.E.....	12

VALVE

20687	M M2 M4 40	Valve.....	8
22363		.. R 55 60.. Intake Valve.....	6
22364		.. R 55 60.. Exhaust Valve.....	6
20694	M M2 M4 40	R 55 60.. Valve Stem Guide.....	12
20696	M M2 M4 40	Valve Spring.....	8
22366		.. R 55 60.. Valve Spring.....	12
22367	M M2 M4 40	R 55 60.. Valve Spring Cup.....	12
20698	M M2 M4 40	Valve Spring Seat.....	8
22368		.. R 55 60.. Valve Spring Seat.....	12
20695	M M2 M4 40	R 55 60.. Valve Stem Key.....	12
20699	M M2 M4 40	Valve Chamber Cover.....	2

Parts Prices Can Be Obtained From Your Dealer

Part Number	Models	Name of Part	Used
22370	M M2 M4 40	Valve Chamber Cover Complete.	1
20700	M M2 M4 40	Valve Chamber Cover Baffle.	2
22371	M M2 M4 40	Valve Chamber Cover Gasket.	2
20702	M M2 M4 40	Valve Chamber Cover Stud (1/4"-20x2 7/8" U.S.S.).	1
22372	M M2 M4 40	Valve Chamber Cover Screw.	2
3M-1422A		Lock Washer, 1/4".	3
		Hex. Nut, 1/4"-20 U.S.S.	3
		Special Cut Washer, 1 7/16" I.D. x 3/8" O.D.	3

VALVE TAPPET

20688	M M2 M4 40	Valve Tappet with Adjusting Screw and Nut.	12
20689	M M2 M4 40	Valve Tappet Adjusting Screw (3/8"-24 S.A.E.).	12
21004	M M2 M4 40	Valve Tappet Adjusting Screw Nut.	8
20690	M M2 M4 40	Lock Washer, 3/8".	8
22375	M M2 M4 40	Valve Tappet Guide.	3
20691	M M2 M4 40	Valve Tappet Guide.	3
22376	M M2 M4 40	Valve Tappet Guide Spring.	4
20692	M M2 M4 40	Valve Tappet Guide Spring.	6
22378	M M2 M4 40	Valve Tappet Guide Plug.	8
23511	M M2 M4 40	Valve Tappet Guide Plug (.372"/.370" dia.).	12
	M M2 M4 40	Valve Tappet Guide Plug (.403"/.401" dia.).	12
21479	M M2 M4 40	Hex. Head Cap Screw, 3/8"-16x1 5/8" S.A.E.	6
22377	M M2 M4 40	Valve Tappet Guide Screw Lock.	2
	M M2 M4 40	Valve Tappet Guide Screw Lock.	2
	M M2 M4 40	Hex. Head Cap Screw, 3/8"-16x1 1/2" U.S.S.	3

OIL FILLER TUBE AND INDICATOR

21883	M M2 M4 40	Oil Filler Body (Mode 60 To Motor No. 92325).	1
26585	M M2 M4 40	Oil Filler Body (From Motor No. 92326).	1
20789	M M2 M4 40	Oil Filler Body Gasket.	1
22059	M M2 M4 40	Oil Filler Body Baffle.	1
21884	M M2 M4 40	Oil Filler Body Cover (60 up to Motor No. 92325).	1
24459	M M2 M4 40	Oil Filler Body Cover Complete (From Motor No. 92326).	1
21886	M M2 M4 40	Oil Filler Body Screw.	4
21885	M M2 M4 40	Oil Filler Body Cover Hinge Pin.	1
3M-1422A		Special Cut Washer, 1 7/16" I.D. x 3/8" O.D.	4
		Coller Pin, 1/16"x3/4".	2
20764	M M2 M4 40	Oil Indicator Tube.	1
22379	M M2 M4 40	Oil Indicator Float Complete.	1
24045	M M2 M4 40	Oil Level Gauge Rod Complete (Used Without Oil Filler).	1
23393	M M2 M4 40	Oil Level Gauge Rod (Used with Oil Filler).	1
24046	M M2 M4 40	Oil Level Gauge Rod Guide.	1
24047	M M2 M4 40	Oil Level Gauge Rod Dust Washer Retainer.	1

OIL FILTRATOR

24023	R 55 60	(Oil Filtrator to Crankcase)	4
24024	R 55 60	Filtrator Lower Half.	1
24025	R 55 60	Filtrator to Crankcase Gasket.	1
24026	R 55 60	Filtrator Shell Gasket.	1
24027	R 55 60	Filtrator Shell Gasket.	1
24028	R 55 60	Filtrator Outlet Fitting.	1
24029	R 55 60	Filtrator Outlet Fitting Gasket.	1
24030	R 55 60	Filtrator Outlet Fitting Cap.	1
24031	R 55 60	Filtrator Outlet Fitting Cap Gasket.	1
24032	R 55 60	Filtrator Washer (Felt).	1
24033	R 55 60	Filtrator Felt Retaining Washer (Upper).	1
24034	R 55 60	Filtrator Felt Retaining Washer (Lower).	1
24035	R 55 60	Filtrator Outlet Tube.	1
24036	R 55 60	Filtrator Outlet Tube Spring, 5 1/2" long.	1
24037	R 55 60	Filtrator Compression Spring, 3 1/2" long.	1
24038	R 55 60	Filtrator Compression Spring Washer (Cork).	1
24039	R 55 60	Filtrator Compression Spring Washer (Steel).	1
24040	R 55 60	Filtrator Outlet Tube Retaining Nut (Lower).	1
24041	R 55 60	Filtrator Drain Plug, 1/2".	1
24042	R 55 60	Filtrator Inlet Tube.	1
24043	R 55 60	Filtrator Oil Relief Valve Plug.	1
24044	R 55 60	Filtrator Oil Relief Valve Springs.	1
		Steel Bal, 1/2" dia.	1

Parts Prices Can Be Obtained From Your Dealer

Part Number	Models				Name of Part	Number Used
24048				R 55 60	Oil Pump to Filtrator Tube Complete.....	1
E-1478					Flared Tube Union, $\frac{5}{8}$ "—18 S.A.E.....	1
PISTON						
22269	M	M2	M4	40	Lightweight Piston (Standard) (3.374" dia.).....	4
22380				R	Piston (Cast Iron) (Standard) (2.748" dia.).....	6
23376				R 55 60	Lightweight Piston (Standard) (2.748" dia.) (Up to Motor No. 92,325).....	6
24461				60	Lightweight Piston with Lower Ring (Standard) (2.874" dia.) (From Motor No. 92,326).....	6
22270	M	M2	M4	40	Lightweight Piston (.003" oversize) (3.377" dia.).....	4
22381				R	Piston (Cast Iron) (.003" oversize) (2.751" dia.).....	6
23377				R 55 60	Lightweight Piston (.003" oversize) (2.751" dia.) (Up to Motor No. 92,325).....	6
24462				60	Lightweight Piston with Lower Ring (.003" oversize) (2.877" dia.) (From Motor No. 92,326).....	6
22271	M	M2	M4	40	Lightweight Piston (.005" oversize) (3.379" dia.).....	4
22382				R	Piston (.005" oversize) (Cast Iron) (2.753" dia.).....	6
23378				R 55 60	Lightweight Piston (.005" oversize) (2.753" dia.) (Up to Motor No. 92,325).....	6
24463				60	Lightweight Piston with Lower Ring (.005" oversize) (2.879" dia.) (From Motor No. 92,326).....	6
22272	M	M2	M4	40	Lightweight Piston (.010" oversize) (3.384" dia.).....	4
22383				R	Piston (.010" oversize) (Cast Iron) (2.758" dia.).....	6
23379				R 55 60	Lightweight Piston (.010" oversize) (2.758" dia.) (Up to Motor No. 92,325).....	6
24464				60	Lightweight Piston with Lower Ring (.010" oversize) (2.884" dia.) from Motor No. 92,326).....	6
22273	M	M2	M4	40	Lightweight Piston (.015" oversize) (3.389" dia.).....	4
22520				R	Piston (.015" oversize) (Cast Iron) (2.763" dia.).....	6
23380				R 55 60	Lightweight Piston (.015" oversize) (2.763" dia.) (Up to Motor No. 92,325).....	6
24465				60	Lightweight Piston with Lower Ring (.015" oversize) (2.889" dia.) (From Motor No. 92,326).....	6
22274	M	M2	M4	40	Lightweight Piston (.020" oversize) (3.394" dia.).....	4
22384				R	Piston (.020" oversize) (Cast Iron) (2.768" dia.).....	6
22275	M	M2	M4	40	Lightweight Piston (.023" oversize) (3.397" dia.).....	4
23381				R 55 60	Lightweight Piston (.020" oversize) (2.768" dia.) (Up to Motor No. 92,325).....	6
24466				60	Lightweight Piston with Lower Ring (.020" oversize) (2.894" dia.) (From Motor No. 92,326).....	6
22385				R	Piston (.023" oversize) (Cast Iron) (2.771" dia.).....	6
23382				R 55 60	Lightweight Piston (.023" oversize) (2.771" dia.) (Up to Motor No. 92,325).....	6
24467				60	Lightweight Piston with Lower Ring (.023" oversize) (2.897" dia.) (From Motor No. 92,326).....	6
22276	M	M2	M4	40	Lightweight Piston (.025" oversize) (3.399" dia.).....	4
22386				R	Piston (.025" oversize) (Cast Iron) (2.773" dia.).....	6
23383				R 55 60	Lightweight Piston (.025" oversize) (2.773" dia.) (Up to Motor No. 92,325).....	6
24468				60	Lightweight Piston with Lower Ring (.025" oversize) (2.899" dia.) (From Motor No. 92,326).....	6
22277	M	M2	M4	40	Lightweight Piston (.030" oversize) (3.404" dia.).....	4
22387				R	Piston (.030" oversize) (Cast Iron) (2.778" dia.).....	6
23384				R 55 60	Lightweight Piston (.030" oversize) (2.778" dia.) (Up to Motor No. 92,325).....	6
24469				60	Lightweight Piston with Lower Ring (.030" oversize) (2.904" dia.) (From Motor No. 92,326).....	6
22278	M	M2	M4	40	Lightweight Piston (.035" oversize) (3.409" dia.).....	4
22388				R	Piston (.035" oversize) (Cast Iron) (2.783" dia.).....	6
23385				R 55 60	Lightweight Piston (.035" oversize) (2.783" dia.) (Up to Motor No. 92,325).....	6
24470				60	Lightweight Piston with Lower Ring (.035" oversize) (2.909" dia.) (From Motor No. 92,326).....	6
21907	M	M2	M4	40	Piston Ring, Plain (Standard).....	8
22389				R	Piston Ring, Plain (Standard) (Used with Cast Iron Piston).....	12
23389				R 55 60	Piston Ring, Plain (Standard) (Used with Lightweight Piston) (Up to Motor No. 92,325).....	12
24471				60	Piston Ring, Plain (Standard) (From Motor No. 92,326).....	12
23765	M	M2	M4	40	Piston Ring (Plain) (.005" oversize).....	8
23816				R	Piston Ring (Plain) (.005" oversize) (Used with Cast Iron Piston).....	12

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Part Number Models Name of Part Number Used

23808				R	55	60	Piston Ring (Plain) (.005" oversize) (Used with Lightweight Piston) (Up to Motor No. 92,325)	12
24472	M	M2	M4	40		60	Piston Ring (Plain) (.010" oversize) (From Motor No. 92,326)	12
21908	M	M2	M4	40		60	Piston Ring (Plain) (.010" oversize)	8
22390				R	55	60	Piston Ring (Plain) (.010" oversize) (Used with Cast Iron Piston)	12
23390				R	55	60	Piston Ring (Plain) (.010" oversize) (Used with Lightweight Piston)	12
24473	M	M2	M4	40		60	Piston Ring (Plain) (.010" oversize) (From Motor No. 92,326)	12
23766	M	M2	M4	40		60	Piston Ring (Plain) (.015" oversize)	8
23817				R	55	60	Piston Ring (Plain) (.015" oversize) (Used with Cast Iron Piston)	12
23809				R	55	60	Piston Ring (Plain) (.015" oversize) (Used with Lightweight Piston)	12
24474	M	M2	M4	40		60	Piston Ring (Plain) (.015" oversize) (From Motor No. 92,326)	12
21909	M	M2	M4	40		60	Piston Ring (Plain) (.020" oversize) (From Motor No. 92,326)	12
22391				R	55	60	Piston Ring (Plain) (.020" oversize) (Used with Cast Iron Piston)	12
23391				R	55	60	Piston Ring (Plain) (.020" oversize) (Used with Lightweight Piston)	12
24475	M	M2	M4	40		60	Piston Ring (Plain) (.020" oversize) (From Motor No. 92,326)	12
23767	M	M2	M4	40		60	Piston Ring (Plain) (.025" oversize)	8
23818				R	55	60	Piston Ring (Plain) (.025" oversize) (Used with Cast Iron Piston)	12
23810				R	55	60	Piston Ring (Plain) (.025" oversize) (Used with Lightweight Piston)	12
24476	M	M2	M4	40		60	Piston Ring (Plain) (.025" oversize) (From Motor No. 92,326)	12
21910	M	M2	M4	40		60	Piston Ring (Plain) (.030" oversize)	8
22392				R	55	60	Piston Ring (Plain) (.030" oversize) (Used with Cast Iron Piston)	12
23392				R	55	60	Piston Ring (Plain) (.030" oversize) (Used with Lightweight Piston)	12
24477	M	M2	M4	40		60	Piston Ring (Plain) (.030" oversize) (From Motor No. 92,325)	12
23768	M	M2	M4	40		60	Piston Ring (Plain) (.035" oversize)	8
23819				R	55	60	Piston Ring (Plain) (.035" oversize) (Used with Cast Iron Piston)	12
23811				R	55	60	Piston Ring (Plain) (.035" oversize) (Used with Lightweight Piston)	12
24478	M	M2	M4	40		60	Piston Ring (Plain) (.035" oversize) (From Motor No. 92,326)	12
22287	M	M2	M4	40		60	Piston Ring (Lower) (With Slots Standard)	4
22393	M	M2	M4	40		60	Piston Ring (Oil Grooved) (Standard) (Up to Motor No. 92,325)	6
26155				R	55	60	Piston Ring (Oil Grooved) (From Motor No. 92,326)	6
23777	M	M2	M4	40		60	Piston Ring (Lower) (With Slots) (.005" oversize) (Up to Motor No. 92,326)	4
23812				R	55	60	Piston Ring (Oil Grooved) (.005" oversize) (Up to Motor No. 92,325)	6
26156						60	Piston Ring (Oil Grooved) (.005" oversize) (From Motor No. 92,326)	6
22288	M	M2	M4	40		60	Piston Ring (Lower, with Slots) (.010" oversize)	4
22394				R	55	60	Piston Ring (Oil Grooved) (.010" oversize) (Up to Motor No. 92,325)	6
26157						60	Piston Ring (Oil Grooved) (.010" oversize) (From Motor No. 92,326)	6
23797	M	M2	M4	40		60	Piston Ring (Lower, with Slots) (.015" oversize)	4
23813				R	55	60	Piston Ring (Oil Grooved) (.015" oversize) (Up to Motor No. 92,325)	6
26158						60	Piston Ring (Oil Grooved) (.015" oversize) (From Motor No. 92,326)	6
22289	M	M2	M4	40		60	Piston Ring (Lower, with Slots) (.020" oversize)	4
22395				R	55	60	Piston Ring (Oil Grooved) (.020" oversize) (Up to Motor No. 92,325)	6
26159						60	Piston Ring (Oil Grooved) (.020" oversize) (From Motor No. 92,326)	6
23803	M	M2	M4	40		60	Piston Ring (Lower, with Slots) (.025" oversize)	4
23814				R	55	60	Piston Ring (Oil Grooved) (.025" oversize) (Up to Motor No. 92,325)	6
26160						60	Piston Ring (Oil Grooved) (.025" oversize) (From Motor No. 92,326)	6
22290	M	M2	M4	40		60	Piston Ring (Lower, with Slots) (.030" oversize)	4
22396				R	55	60	Piston Ring (Oil Grooved) (.030" oversize) (Up to Motor No. 92,325)	6
26161						60	Piston Ring (Oil Grooved) (.030" oversize) (From Motor No. 92,326)	6
23807	M	M2	M4	40		60	Piston Ring (Lower, with Slots) (.035" oversize)	4
23815				R	55	60	Piston Ring (Oil Grooved) (.035" oversize) (Up to Motor No. 92,325)	6
26162						60	Piston Ring (Oil Grooved) (.035" oversize) (From Motor No. 92,326)	6
25366	M	M2	M4	40		60	Piston Pin (Standard)	4
22397				R	55	60	Piston Pin (Standard) (Used with Cast Iron Piston)	6

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Part Number	Models	Name of Part	Number Used
23386	R 55 60	Piston Pin (Standard) (Used with Lightweight Piston) (Up to Motor No. 92,325)	6
24487	60	Piston Pin (Standard) (From Motor No. 92,326)	6
21902	M M2 M4 40	Piston Pin (.003" oversize)	4
21903	M M2 M4 40	Piston Pin (.005" oversize) (Up to Motor No. 92,326)	4
22398	R	Piston Pin (.005" oversize) (Used with Cast Iron Piston)	6
23387	R 55 60	Piston Pin (.005" oversize) (Used with Lightweight Piston) (Up to Motor No. 92,325)	6
24488	60	Piston Pin (.005" oversize) (From Motor No. 92,326)	6
22399	R	Piston Pin (.010" oversize) (Used with Cast Iron Piston)	6
23388	R 55 60	Piston Pin (.010" oversize) (Used with Lightweight Piston) (Up to Motor No. 92,325)	6
24489	60	Piston Pin (.010" oversize) (From Motor No. 92,326)	6
21991	M M2 M4 40	Piston Pin Retaining Ring	8
22400	R 55 60	Piston Pin Retaining Ring	12
22401	R	Piston Pin Screw	6
22402	R	Piston Pin Screw Nut Lock	6
22403	R	Piston Pin Screw Nut	6

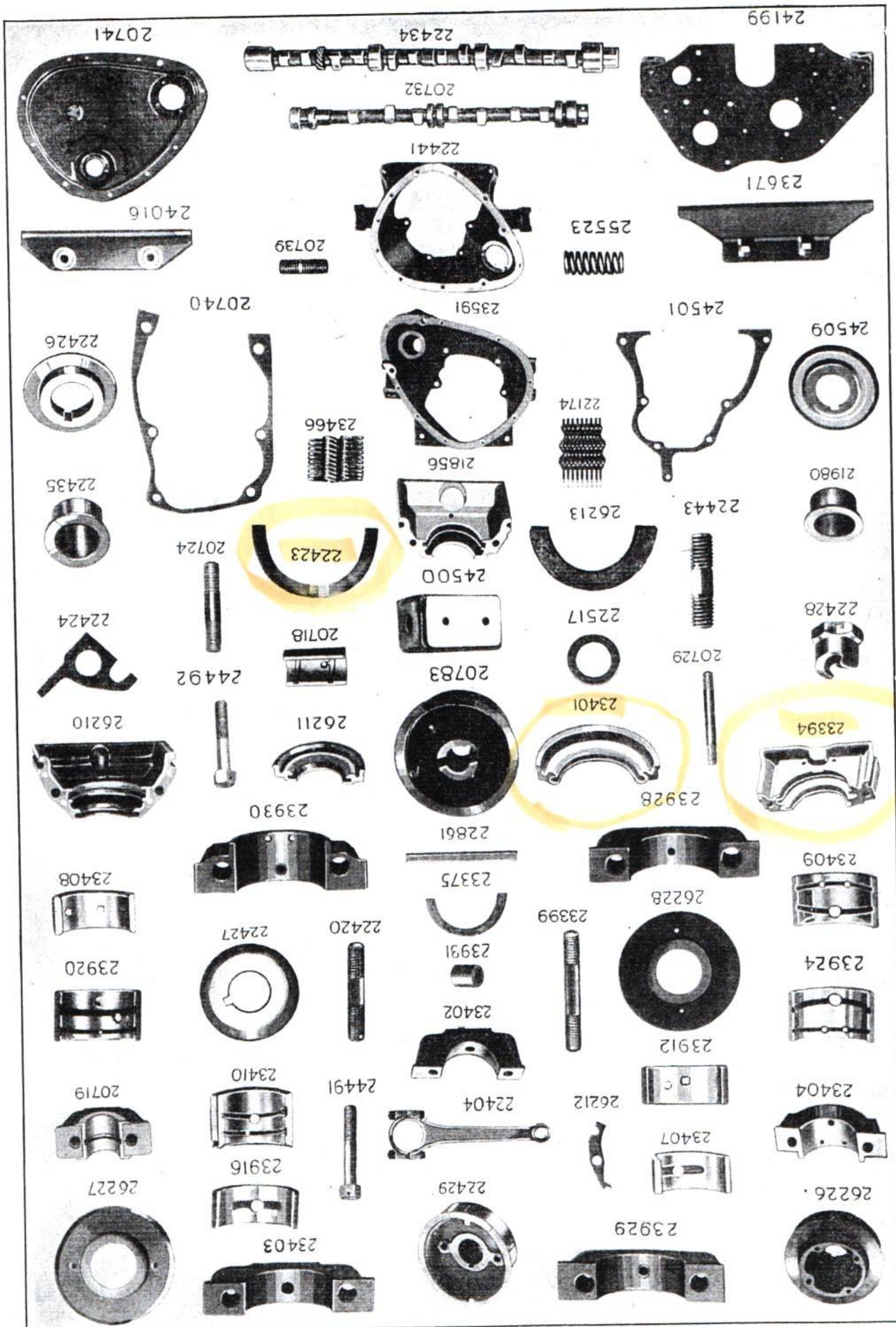
CONNECTING ROD

21984	M M2 M4 40	Connecting Rod Complete	4
22404	R 55 60	Connecting Rod Complete	6
25092	R 55 60	Connecting Rod Complete (.010" undersize)	6
25093	R 55 60	Connecting Rod Complete (.020" undersize)	6
21985	M M2 M4 40	Connecting Rod Bushing	4
22405	R 55 60	Connecting Rod Bushing	6
20710	M M2 M4 40	Connecting Rod Shim .002"	8
22406	R 55 60	Connecting Rod Bearing Shim	12
20709	M M2 M4 40	Connecting Rod Bolt	8
22407	R 55 60	Connecting Rod Bolt	12
22408	M M2 M4 40 R 55 60	Connecting Rod Bolt Nut	12
		Cotter Pin, $\frac{1}{16}$ " x $\frac{3}{4}$ "	8

CRANKSHAFT

20713	M M2 M4 40	Crankshaft	1
22409	R 55	Crankshaft (Up to Motor No. 88,508)	1
26293	55 60	Crankshaft (From Motor No. 88,508 to 92,325)	1
26444	60	Crankshaft (From Motor No. 92,326)	1
20714	M M2 M4 40	Crankshaft Nut (Left Hand Thread)	1
27297	40	Crankshaft Front Bearing (Lower) (From Motor No. 567,262)	1
20716	M M2 M4 40	Crankshaft Front Bearing (Upper) (To Motor No. 567,261)	1
22411	R	Crankshaft Front Bearing (Upper)	1
23336	R	Crankshaft Front Bearing (Upper) (Bronze Back) (Up to Motor No. 28,901)	1
23406	R	Crankshaft Front Bearing (Upper) (From Motor No. 28,901 to 54,657)	1
23904	R 55 60	Crankshaft Front Bearing (Upper) (From Motor No. 54,657)	1
27300	40	Crankshaft Front Bearing (Upper) (From Motor No. 567,262)	1
23875	R	Crankshaft Front Bearing (Upper) (.005" undersize) (From Motor No. 28,901 to 54,657)	1
23905	R 55 60	Crankshaft Front Bearing (Upper) (.005" undersize) (From Motor No. 54,657)	1
23461	R	Crankshaft Front Bearing (Upper) (.010" undersize) (From Motor No. 28,901 to 54,657)	1
23906	R 55 60	Crankshaft Front Bearing (Upper) (.010" undersize) (From Motor No. 54,657)	1
23844	R	Crankshaft Front Bearing (Upper) (.020" undersize) (From Motor No. 28,901 to No. 54,657)	1
23907	R 55 60	Crankshaft Front Bearing (Upper) (.020" undersize) (From Motor No. 54,657)	1
23405	R	Crankshaft Front Bearing (Lower) (From Motor No. 28,901 to No. 54,657)	1
23908	R 55 60	Crankshaft Front Bearing (Lower) (From Motor No. 54,657)	1
23876	R	Crankshaft Front Bearing (Lower) (.005" undersize) (From Motor No. 28,901 to No. 54,657)	1
23909	R 55 60	Crankshaft Front Bearing (Lower) (.005" undersize) (From Motor No. 54,657)	1
23460	R	Crankshaft Front Bearing (Lower) (.010" undersize) (From Motor No. 28,901 to No. 54,657)	1
23910	R 55 60	Crankshaft Front Bearing (Lower) (.010" undersize) (From Motor No. 54,657)	1

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Part Number	Models	Name of Part	Number Used
23843		R..... Crankshaft Front Bearing (Lower) (.020" undersize) (From Motor No. 28,901 to No. 54,657).....	1
23911		R 55 60.. Crankshaft Front Bearing (Lower) (.020" undersize) (From Motor No. 54,657).....	1
27298		 Crankshaft Center Bearing (Lower) (From Motor No. 567262).....	1
20717	M M2 M4	40..... Crankshaft Center Bearing (Upper) (To Motor No. 567261)....	1
27301		40..... Crankshaft Center Bearing (Upper) (From Motor No. 567262).....	1
23335		40 R..... Crankshaft Intermediate Bearing (Upper) (Bronze Back) (Up to Motor No. 28,901).....	2
23408		R..... Crankshaft Intermediate Bearing (Upper) (From Motor No. 28,901 to No. 54,657).....	2
23912		R 55 60.. Crankshaft Intermediate Bearing (Upper) (From Motor No. 54,657).....	2
23878		R..... Crankshaft Intermediate Bearing (Upper) (.005" undersize) (From Motor No. 28,901 to No. 54,657).....	2
23913		R 55 60.. Crankshaft Intermediate Bearing (Upper) (.005" undersize) (From Motor No. 54,657).....	2
23463		R..... Crankshaft Intermediate Bearing (Upper) (.010" undersize) (From Motor No. 28,901 to No. 54,657).....	2
23914		R 55 60.. Crankshaft Intermediate Bearing (Upper) (.010" undersize) (From Motor No. 54,657).....	2
23846		R..... Crankshaft Intermediate Bearing (Upper) (.020" undersize) (From Motor No. 28,901 to No. 54,657).....	2
23915		R 55 60.. Crankshaft Intermediate Bearing (Upper) (.020" undersize) (From Motor No. 54,657).....	2
23407		R..... Crankshaft Intermediate Bearing (Lower) (From Motor No. 28,901 to No. 54,657).....	2
23916		R 55 60.. Crankshaft Intermediate Bearing (Lower) (From Motor No. 54,657).....	2
23877		R..... Crankshaft Intermediate Bearing (Lower) (.005" undersize) (From Motor No. 28,901 to No. 54,657).....	2
23917		R 55 60.. Crankshaft Intermediate Bearing (Lower) (.005" undersize) (From Motor No. 54,657).....	2
23462		R..... Crankshaft Intermediate Bearing (Lower) (.010" undersize) (From Motor No. 28,901 to No. 54,657).....	2
23918		R 55 60.. Crankshaft Intermediate Bearing (Lower) (.010" undersize) (From Motor No. 54,657).....	2
23845		R..... Crankshaft Intermediate Bearing (Lower) (.020" undersize) (From Motor No. 28,901 to No. 54,657).....	2
23919		R 55 60.. Crankshaft Intermediate Bearing (Lower) (.020" undersize) (From Motor No. 54,657).....	2
27299		40..... Crankshaft Rear Bearing (Lower) (From Motor No. 567262)....	1
20718	M M2 M4	40..... Crankshaft Rear Bearing (Upper) (To Motor No. 567261)....	1
23334		40 R..... Crankshaft Rear Bearing (Upper) (Bronze Back) (Up to Motor No. 28,901).....	1
23410		R..... Crankshaft Rear Bearing (Upper) (From Motor No. 28,901 to No. 54,657).....	1
23920		R 55 60.. Crankshaft Rear Bearing (Upper) (From Motor No. 54,657)....	1
27302		40..... Crankshaft Rear Bearing (Upper) (From Motor No. 567262)....	1
23879		R..... Crankshaft Rear Bearing (Upper) (.005" undersize) (From Motor No. 28,901 to No. 54,657).....	1
23921		R 55 60.. Crankshaft Rear Bearing (Upper) (.005" undersize) (From Motor No. 54,657).....	1
23464		R..... Crankshaft Rear Bearing (Upper) (.010" undersize) (From Motor No. 28,901 to No. 54,657).....	1
23922		R 55 60.. Crankshaft Rear Bearing (Upper) (.010" undersize) (From Motor No. 54,657).....	1
23847		R..... Crankshaft Rear Bearing (Upper) (.020" undersize) (From Motor No. 28,901 to No. 54,657).....	1
23923		R 55 60.. Crankshaft Rear Bearing (Upper) (.020" undersize) (From Motor No. 54,657).....	1
23409		R..... Crankshaft Rear Bearing (Lower) (From Motor No. 28,901 to No. 54,657).....	1
23924		R 55 60.. Crankshaft Rear Bearing (Lower) (From Motor No. 54,657)....	1
23880		R..... Crankshaft Rear Bearing (Lower) (.005" undersize) (From Motor No. 28,901 to No. 54,657).....	1
23925		R 55 60.. Crankshaft Rear Bearing (Lower) (.005" undersize) (From Motor No. 54,657).....	1
23465		R..... Crankshaft Rear Bearing (Lower) (.010" undersize) (from Motor No. 28901 to No. 54657).....	1
23926		R 55 60.. Crankshaft Rear Bearing (Lower) (.010" undersize) (From Motor No. 54657).....	1
23848		R..... Crankshaft Rear Bearing (Lower) (.020" undersize) (From Motor No. 28,901 to No. 54,657).....	1

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23927			R	55	60				Cranksaft Rear Bearing (Lower) (.020" undersize) (From Motor No. 54,657)	1
20719	M	M2	M4	40					Cranksaft Bearing Cap Front with Bearing (To Motor No. 567261)	1
22414						R			Cranksaft Front Bearing Cap (Babbitted) (Up to Motor No. 28,901)	1
23402				40		R			Cranksaft Bearing Cap (Front) (From Motor No. 28,901 to No. 54,657)	1
23928			R	55	60				Cranksaft Bearing Cap (Front) (From Motor No. 54,657)	1
27303				40					Cranksaft Bearing Cap, Front (From Motor No. 567262)	1
20720	M	M2	M4	40					Cranksaft Bearing Cap Center, with Bearing (To Motor No. 567261)	1
27304				40					Cranksaft Bearing Cap, Center (From Motor No. 567262)	1
22415				40		R			Cranksaft Intermediate Bearing Cap (Babbitted) (Up to Motor No. 28,901)	2
23403						R			Cranksaft Bearing Cap (Intermediate) (From Motor No. 28,901 to No. 54,657)	2
23929			R	55	60				Cranksaft Bearing Cap (Intermediate) (From Motor No. 54,657)	2
20721	M	M2	M4	40					Cranksaft Bearing Cap (Rear) with Bearing (To Motor No. 567261)	1
22416						R			Cranksaft Rear Bearing Cap (Babbitted) (Up to Motor No. 28,901)	1
23404						R			Cranksaft Bearing Cap (Rear) (From Motor No. 28,901 to No. 54,657)	1
23930			R	55	60				Cranksaft Bearing Cap (Rear) (From Motor No. 54,657)	1
27305				40					Cranksaft Bearing Cap (Rear) (From Motor No. 567262)	1
23671	M	M2	M4	40					Rear Main Bearing Mind Guard (Used with Rubber Mounted Motor)	1
23339			R						Lock Washer, 1/4"	2
23331			R	55	60				Dowel (Up to Motor No. 54,657)	4
27306				40					Cranksaft Bearing Dowel (From Motor No. 54,657)	3
20722	M	M2	M4	40					Cranksaft Bearing Shim (Front and Center)	3
22417			R						Cranksaft Bearing Shim (Front and Intermediate)	As required
20723	M	M2	M4	40					Cranksaft Bearing Shim (Rear)	As required
22418			R						Cranksaft Bearing Cap Stud	As required
20724	M	M2	M4	40					Special Cut Washer, 2 3/4" O.D. x 1 1/2" thick	6
C-1422									Hex. Castle Nut, 1 1/2" - 20 S.A.W.	4
22420			R						Plain Washer, 1 1/2"	8
23400			R						Cranksaft Bearing Cap Stud (37 3/8" long)	8
24491				55	60				Cranksaft Bearing Cap Stud (Front and Intermediate) (31 1/2" long)	6
23399			R						Cranksaft Bearing Cap Stud (Rear) (31 1/2" long)	6
24492			R	55	60				Cranksaft Bearing Cap Stud (Rear) (31 1/2" long)	2
22421			R	55	60				Cranksaft Bearing Cap Stud Nut	8
21856	M	M2							Rear Bearing Filler Block (Used without Oil Guard)	1
26210		M2	M4	40					Rear Bearing Filler Block (Used with Oil Guard)	1
22422			R						Rear Bearing Filler Block (Up to Motor No. 24,751)	1
23394			R	55	60				Rear Bearing Filler Block (From Motor No. 24,751)	1
22861	M	M2	M4	40					Rear Bearing Filler Block Packing (5/16" x 3/16")	2
20727	M	M2	M4	40					Rear Bearing Filler Block Packing (Wood)	2
22423			R	55	60				Rear Bearing Filler Block Packing (Front) (Felt)	1
23375			R	55	60				Rear Bearing Filler Block Packing (Rear) (Cork)	2
20728	M	M2							Rear Bearing Filler Block Gasket (Used without Oil Guard)	2
26213		M2	M4	40					Rear Bearing Filler Block Gasket (Used with Oil Guard)	2
26212		M2	M4	40					Rear Bearing Filler Block Gasket (Cork) (Rear) (Used with Oil Guard)	2
22424			R	55	60				Rear Bearing Filler Block Gasket (Cut to Fit)	1
20729	M	M2	M4	40					Rear Bearing Filler Block Stud (5/16" - 18 x 2 7/8" U.S.S.)	2
22425			R	55	60				Rear Bearing Filler Block Screw	2
26211	M2	M4	40						Hex. Nut, 5/16" - 18 U.S.S.	2
23415			R						Rear Bearing Oil Guard	1
23414			R						Rear Bearing Filler Block Dust Guard (Up to Motor No. 24,751)	1
24016			R	55	60				Rear Main Bearing Mind Guard	1
23395			R						Lock Washer, 1/4"	2
									Rear Bearing Oil Retainer (With 4 Bolt Holes)	1

Parts Prices Can Be Obtained From Your Dealer

Part Number	Models	Name of Part	Number Used
23401	R 55 60	Rear Bearing Oil Retainer (Without Bolt Holes)	1
		Fillister Head Screw, $\frac{1}{4}$ "—20x $\frac{3}{16}$ "	4
		Lock Washer, $\frac{1}{4}$ "	4
22426	R 55 60	Crankshaft Thrust Plate (Up to Motor No. 92,325)	1
24493		Crankshaft Thrust Plate (From Motor No. 92,326)	1
20730	M M2 M4 40	Crankshaft Oil Thrower	1
22427	R 55 60	Crankshaft Oil Thrower (Up to Motor No. 92,325)	1
24509		Crankshaft Oil Thrower (From Motor No. 92,326)	1
20731	M M2 M4 40	Crankshaft Thrust Shim, .002"	As required
22419	R 55 60	Crankshaft Thrust Shim (.002" thick)	As required
22419	R 55 60	Crankshaft Thrust Shim, .002" thick (Up to Motor No. 92,325)	As required
24494		Crankshaft Thrust Shim, .008" thick (From Motor No. 92,325)	As required
20783	M M2 M4 40	Fan Drive Pulley on Crankshaft	1
J-1149		Woodruff Key No. A	1
22429	R 55	Fan Drive Pulley (Up to Motor No. 88,507)	1
26295	55 60	Fan Drive Pulley (From Motor No. 88,508 to No. 92,325)	1
26226	60	Fan Drive Pulley (From Motor No. 92,326)	1
U-1149		Woodruff Key No. 18	1
22428	R 55 60	Crankshaft Starting Jaw	1

DAMPER AND PARTS

26294	55 60	Damper Complete (Up to Motor No. 92,325)	1
26225	60	Damper Complete (From Motor No. 92,325)	1
U-1149		Woodruff Key No. 18	1
22517	55 60	Damper Friction Disc	2
26227	55 60	Damper Plate (Front)	1
26228	55 60	Damper Plate (Rear)	1
25520	55 60	Damper Plate Retainer	1
		Hex. Head Cap Screw, $\frac{5}{16}$ "—18x $\frac{3}{4}$ " U.S.S.	1
25522	60	Damper Plate Dowel Nut Lock	2
25523	55 60	Damper Spring	5
26229	55 60	Damper Dowel Pin	2

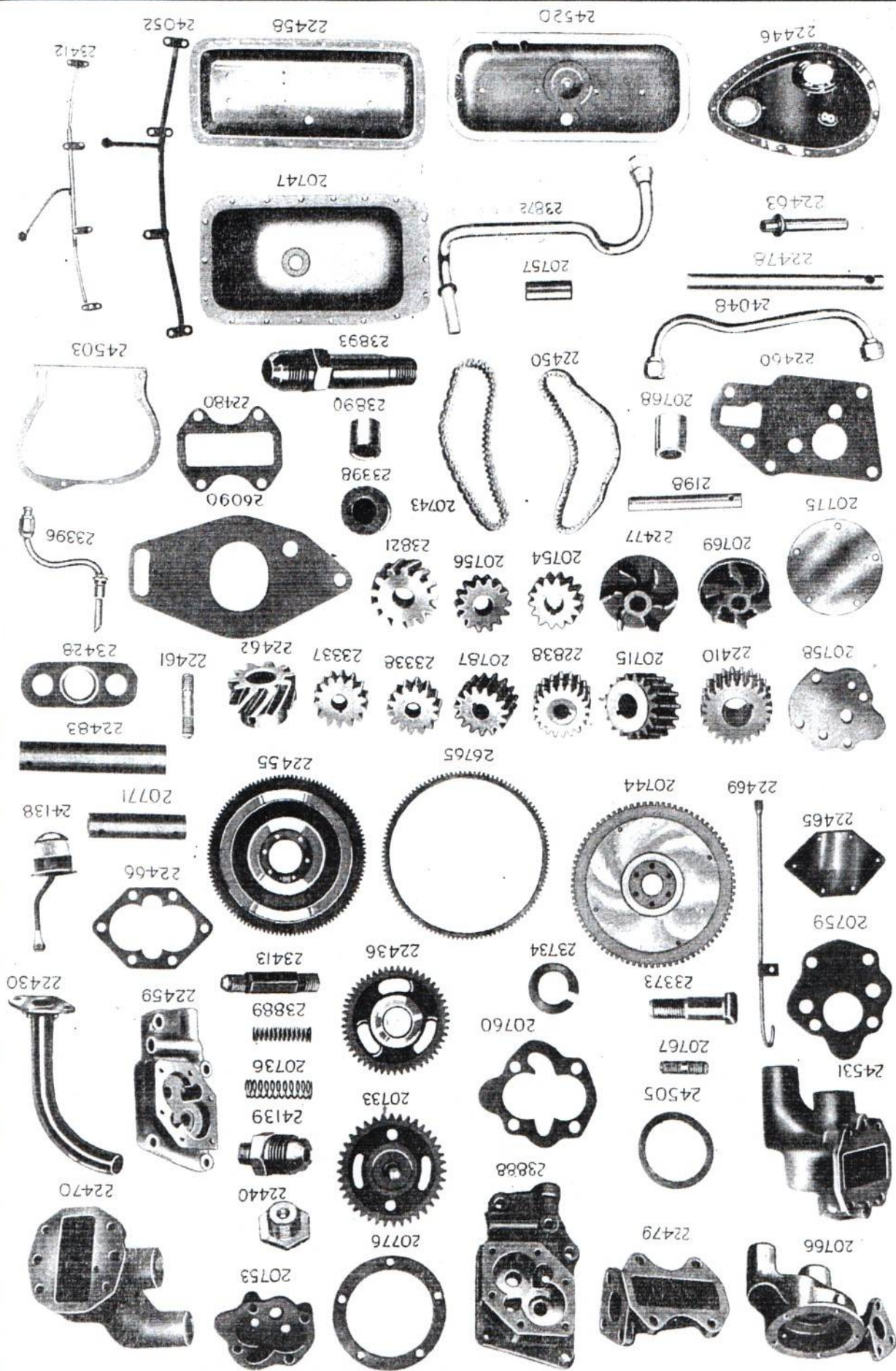
CAMSHAFT

20732	M M2 M4	Camshaft	1
22434	R 55 60	Camshaft	1
21980	M M2 M4 40	Camshaft Bushing (Front)	1
22435	40 R 55 60	Camshaft Bushing (Front)	1
20735	M M2 M4 40	Camshaft Thrust Plug	1
22437	R 55 60	Camshaft Thrust Plug	1
21005	M M2 M4 40	Camshaft Thrust Plug Lock	1
22438	R 55 60	Camshaft Thrust Plug Lock	1
		Pipe Plug, $\frac{1}{4}$ " Slotted	1

TIMING CHAIN CASE AND SPROCKETS

21882	M	Chain Case (Used Without Rubber Mounted Motor)	1
23591	M M2 M4 40	Chain Case (Used with Rubber Mounted Motor)	1
22441	R 55 60	Chain Case (Up to Motor No. 92,326)	1
24499	60	Front Motor Support Plate Complete (From Motor No. 92,326)	1
24500	60	Front Motor Support Bracket (From Motor No. 92,326)	1
		Hex. Head Cap Screw, $\frac{1}{4}$ "—20x $\frac{3}{8}$ " S.A.E.	4
		Lock Washer, $\frac{1}{4}$ "	4
20740	M M2 M4 40	Chain Case Crankcase Gasket	1
22442	R 55 60	Chain Case to Crankcase Gasket (Up to Motor No. 92,325)	1
24501	60	Front Motor Plate to Crankcase Gasket (From Motor No. 92,326)	1
		Hex. Head Cap Screw, $\frac{7}{16}$ "—14x $1\frac{1}{4}$ " U.S.S.	1
		Lock Washer, $\frac{7}{16}$ "	1
		Hex. Nuts, $\frac{7}{16}$ "—14 U.S.S.	2
22443	R 55 60	Chain Case to Crankcase Stud ($1\frac{3}{4}$ " long)	2
20739	M M2 M4 40 R 55 60	Chain Case to Crankcase Stud ($\frac{3}{8}$ "—16x $1\frac{1}{4}$ ")	4
21028	M M2 M4 40 R 55 60	Chain Case to Cylinder Block Stud Nut	4
		Lock Washer, $\frac{3}{8}$ "	2
22445	R 55 60	Chain Case to Crankcase Stud Nut, $\frac{7}{16}$ "—14 U.S.S.	2
		Lock Washer, $\frac{7}{16}$ "	2
20741	M M2 M4 40	Chain Case Cover Complete	1

Parts Prices Can Be Obtained From Your Dealer



Part Number	Models				Name of Part			Number Used
22446	..	..	..	R 55 60	Chain Case Cover Complete (Up to Motor No. 92,325).....		1	
24502	..	..	..	..	Chain Cover Complete (From Motor No. 92,326).....		1	
20742	M	M2	M4	40	Chain Case Cover Gasket.....		1	
22447	..	..	..	R 55 60	Chain Case Cover Gasket (Up to Motor No. 92,325).....		1	
24503	..	..	..	..	Chain Cover Gasket (From Motor No. 92,326).....		1	
					Round Head Machine Screw, 1/4"—20x3/4" U.S.S.....		10	
					Round Head Machine Screw, 1/4"—20x1/2" S.A.E.....		10	
					Lock Washer, 1/4".....		10	
25365	M	M2	M4	40	Chain Case Cover Oil Retainer Cork.....		1	
24022	..	..	..	R 55 60	Chain Case Cover Oil Retaining Felt (Up to Motor No. 92,325).....		1	
24505	..	..	..	..	Chain Cover Oil Retainer Cork (From Motor No. 92,326).....		1	
22448	..	..	..	R 55 60	Generator to Chain Case Nut Lock.....		1	
20715	M	M2	M4	..	Crankshaft Sprocket.....		1	
J-1149	..	..	..	40	Woodruff Key No. A.....		1	
22410	..	..	..	R 55 60	Crankshaft Sprocket (Up to Motor No. 92,325).....		1	
24506	..	..	..	..	Crankshaft Sprocket (From Motor No. 92,326).....		1	
U-1149	..	..	..	..	Woodruff Key No. 18.....		1	
20733	M	M2	M4	40	Camshaft Sprocket.....		1	
22436	..	..	..	R 55 60	Camshaft Sprocket.....		1	
A-1149	..	..	..	..	Woodruff Key No. 6.....		1	
20787	M	M2	M4	40	Generator Drive Sprocket.....		1	
22838	..	..	..	R 55	Generator Drive Sprocket, 20 Teeth.....		1	
24507	..	..	..	55 60	Generator Drive Sprocket, 18 Teeth.....		1	
20789	M	M2	M4	40	Generator Sprocket Cover Gasket.....		1	
20790	M	M2	M4	40 R 55 60	Generator to Chain Case Gasket (60—Up to Motor No. 92,325).....		1	
26090	..	..	..	..	Front Motor Plate to Generator Gasket (From Motor No. 92,326).....		1	
20743	M	M2	M4	40	Sprocket Drive Chain.....		1	
22450	..	..	..	R 55	Timing Sprocket Drive Chain (81 Links).....		1	
26140	..	..	..	55 60	Timing Sprocket Drive Chain (80 Links).....		1	
22174	M	M2	M4	40	Timing Chain Hunting Link (1 1/4" wide).....		1	
23466	..	..	..	R 55 60	Timing Chain Hunting Link (Morse Chain).....		1	
20960	M	M2	M4	40	Timing Chain Rocker Pin (Morse Chain).....		1	
22451	..	..	..	R 55 60	Timing Chain Rocker Pin (Morse Chain).....		2	
20961	M	M2	M4	40	Timing Chain Seat Pin (Morse Chain).....		1	
20962	M	M2	M4	40	Timing Chain Washer (Morse Chain).....		1	
27430	M	M2	M4	40	Timing Chain Hunting Link (Link-Belt).....		1	
27431	M	M2	M4	40	Timing Chain Rocker Pin with Cotters (Link-Belt).....		1	
27432	M	M2	M4	40	Timing Chain Rocker Pin Bushing (Link-Belt).....		2	
27433	M	M2	M4	40	Timing Chain Washer (Link-Belt).....		1	
22889	..	..	..	R 55 60	Timing Chain Rocker Pin Bushing (Morse Chain).....		2	
22890	..	..	..	R 55 60	Timing Chain Rear Outside Link (Morse Chain).....		1	
22891	..	..	..	R 55 60	Timing Chain Front Outside Link (Morse Chain).....		1	
27434	..	..	..	R 55 60	Timing Chain Hunting Link (Link-Belt).....		1	
27435	..	..	..	R 55 60	Timing Chain Rocker Pin with Cotters (Link-Belt).....		2	
27436	..	..	..	R 55 60	Timing Chain Rocker Pin Bushing (Link-Belt).....		2	
27437	..	..	..	R 55 60	Timing Chain Washer (Link-Belt).....		1	

FLYWHEEL

20744	M	M2	M4	40	..	Flywheel	1
22455	..	..	..	R 55 60	..	Flywheel	1
26765	M	M2	M4	40 R 55 60	..	Flywheel Ring Gear	1
23373	M	M2	M4	40 R 55 60	..	Flywheel Bolt, $\frac{3}{8}$ "—24x1 $\frac{1}{4}$ " S.A.E.	6
					..	Lock Washer, $\frac{3}{8}$ "	6
21028	M	..	..	R	..	Flywheel Bolt Nut ($\frac{3}{8}$ "—16 U.S.S.)	6
23374	M	M2	M4	40 R 55 60	..	Flywheel Bolt Nut ($\frac{3}{8}$ "—24 S.A.E.)	6

OIL PAN

20747	M	M2	M4	40	..	Oil Pan Complete	1
22456	..	..	..	R	..	Oil Pan Complete	1
24518	..	..	..	..	55 60	Oil Pan Complete	1
20748	M	M2	M4	40	..	Oil Pan Gasket	2
24519	..	..	..	R 55 60	..	Oil Pan Gasket	2
					..	Round Head Machine Screw, $\frac{1}{4}$ "—20x $\frac{5}{8}$ "	18
					..	Lock Washer, $\frac{1}{4}$ "	18
					..	Hex. Head Cap Screw, $\frac{1}{4}$ "—20x $\frac{3}{4}$ " S.A.E.	22
					..	Lock Washer, $\frac{1}{4}$ "	22
22458	..	..	..	R	..	Oil Pan Trough, with Oil Suction Screen (Up to Motor No. 55,296)	1
23871	..	..	..	R	..	Oil Pan Trough, with Suction Screen (From Motor No. 55,296)	1
24520	..	..	..	..	55 60	Oil Pan Trough, with Oil Suction Screen	1

Parts Prices Can Be Obtained From Your Dealer

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Part Number	Models	Name of Part	Used
4004	M M2 M4	Oil Pan Drain Plug, 1 7/8" Hex. Head 7/8"—18 S.A.E.	1
4005	M M2 M4	Oil Pan Drain Plug Gasket.	1
OIL PUMP			
20753	M M2 M4	Oil Pump Body.	1
22459	M	Oil Pump Body (Up to Motor No. 52,534).	1
23752	M	Oil Pump Body (From Car No. E-22664 to E-23098 only).	1
23888	M	Oil Pump Body (From Motor No. 52,534).	1
20760	M M2 M4	Oil Pump Body Gasket.	1
22460	M	Oil Pump Body Gasket.	1
21521	M M2 M4	Expansion Plug, 5/8"	1
22461	R	Lock Washer, 5/16"	4
22403	R	Oil Pump Body Stud Nut.	4
20754	M M2 M4	Oil Pump Drive Gear.	4
23337	M	Oil Pump Drive Gear (Straight Teeth).	1
23820	M	Oil Pump Drive Gear (Spiral Teeth).	1
E-1149	M M2 M4	Woodruff Key No. 3.	1
20756	M M2 M4	Oil Pump Driven Gear.	1
23338	M	Oil Pump Driven Gear (Straight Teeth).	1
23821	M	Oil Pump Driven Gear (Spiral Teeth).	1
22462	R	Oil Pump Drive Gear—Driven.	1
20755	M M2 M4	Oil Pump Drive Shaft with Blade.	1
22463	R	Oil Pump Drive Shaft.	1
20757	M M2 M4	Oil Pump Idle Gear Stud.	1
23754	R	Oil Relief Valve (From Car E-22664 to E-23098 only).	1
23890	R	Oil Relief Valve (From Motor No. 52,534).	1
20736	M M2 M4	Oil Relief Valve Spring.	1
22439	R	Oil Relief Valve Spring (Up to Motor No. 52,534) (3 3/4" O.D.).	1
23755	R	Oil Relief Valve Spring (From Car E-22664 to E-23098 only).	1
23889	R	Oil Relief Valve Spring (3 3/8" O.D. x 1 3/8" long) (From Motor No. 52,534).	1
23753	R	Oil Relief Plunger Gasket (3 1/4" I.D.) (1 1/8" O.D.) (From Car E-22664 to E-23098 only).	1
23756	R	Oil Relief Spring Cap (From Car E-22664 to E-23098 only).	1
22440	R	Oil Relief Plug (Up to Motor No. 52,534).	1
23891	R	Oil Relief Valve Plug (From Car No. 52,534).	1
23141	R	Oil Relief Valve Washer.	1
20758	M M2 M4	Oil Pump Cover Plate.	1
22465	M M2 M4	Oil Pump Cover Gasket.	1
20759	M M2 M4	Oil Pump Cover Gasket.	1
22466	R	Hex. Head Cap Screw, 1 1/4"—20 x 3/4" S.A.E.	6
OIL SUCTION PIPE			
24138	M M2 M4	Oil Pump Suction Pipe Complete with Union.	1
A-1478		Oil Pump Suction Pipe to Crankcase Union (1 1/2"—20 x 1 1/2" long).	1
24139	M M2 M4	Oil Pump Suction Pipe to Crankcase Union (1 1/2"—16 x 1 1/2" long).	1
E-1477		Flared Tube Union Nut, 1 1/2"—16 S.A.E.	1
22467	R	Oil Suction Pipe with Nut (7 9/16" long) (Up to Motor No. 21,308)	1
23396	R	Oil Suction Pipe with Nut (8 1/2" long) (From Motor No. 21,308 to No. 55,296).	1
23872	R	Oil Suction Pipe with Nut (15 1/2" long) (From Motor No. 55,296)	1
23872	R	Flared Tube Union Nut, 5/8"—18 S.A.E.	1
F-12359		Flared Tube Union Nut (3 1/4"—16).	1
23413	R	Oil Suction Pipe Flared Tube Union, (5/8"—18 x 2 1/2" S.A.E.)	1
23873	R	Oil Suction Pipe Flared Tube Union (3 1/4"—16 x 2 1/2" S.A.E.)	1
23397	R	Oil Suction Pipe Packing (Felt) 1 1/2" I.D. x 3/4" O.D.	1
23398	R	Oil Suction Pipe Packing (Felt) 1 1/2" I.D. x 7/8" O.D.	1
OIL DELIVERY PIPES			
22468	R	Oil Delivery Pipe Complete (Up to Motor No. 21,308).	1
23412	R	Oil Delivery Pipe Complete (From Motor No. 21,308) (Used Without Oil Filter).	1

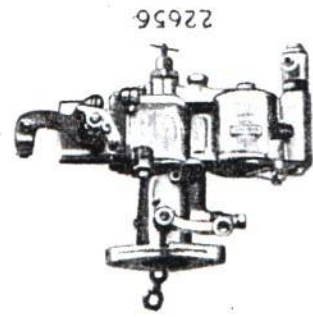
Part Number	Models	Name of Part	Number Used
24052	R 55 60	Oil Delivery Pipe Complete (Used with Oil Filtrator)	1
23154	R	Oil Delivery Pipe Flange Gasket (Center Hole $\frac{5}{16}$ " dia.)	4
23428	R 55 60	Oil Delivery Pipe Flange Gasket (Center Hole $\frac{1}{2}$ " dia.)	4
		Hex. Head Cap Screw, $\frac{5}{16}$ "—18x $\frac{3}{4}$ " U.S.S.	8
		Lock Washer, $\frac{5}{16}$ "	8
E-1478		Flared Tube Union, $\frac{5}{8}$ "—18 S.A.E.	2
D-12359		Flared Tube Union Nut, $\frac{5}{8}$ "—18 S.A.E.	1
A-12359		Flared Tube Union Nut, $\frac{3}{8}$ "—24 S.A.E.	1
23413	R 55 60	Oil Delivery Pipe Flared Tube Union ($\frac{5}{8}$ "—18x2 $\frac{15}{16}$ " S.A.E.) (From Motor No. 21,308)	1
22469	R	Chain Case Oil Tube with Nut	1
C-1478		Flared Tube Union, $\frac{3}{8}$ "—24 S.A.E.	1
A-12359		Flared Tube Union Nut, $\frac{3}{8}$ "—24 S.A.E.	1
24048	R 55 60	Oil Pump to Filtrator Tube Complete	1

WATER PUMP

20766	M	M2	M4	40			Water Pump Body with Bushing	1
22470					R		Water Pump Body with Bushing (Used Without Oil Filtrator)	1
24049					R	55 60	Water Pump Body with Bushing (Used with Oil Filtrator) (Up to Motor No. 92,325)	1
24531						60	Water Pump Body with Bushing (From Motor No. 92,326)	1
20768	M	M2	M4	40	R	55 60	Water Pump Body Bushing	2
23663	M	M2	M4	40	R	55 60	Water Pump Body Shim, $\frac{1}{16}$ " thick	As required
22058	M	M2	M4	40	R	55 60	Water Pump Grease Cup	1
4120					R	55 60	Expansion Plug, 1" dia.	1
21346	M	M2	M4	40			Water Pump to Cylinder Stud, $\frac{5}{16}$ "—18x1 $\frac{1}{2}$ " U.S.S.	2
20767	M				R	55 60	Water Pump to Cylinder Stud, $\frac{5}{16}$ "—18x1 $\frac{1}{4}$ " U.S.S.	3
							Lock Washer, $\frac{5}{16}$ "	3
22403	M	M2	M4	40	R	55 60	Water Pump Body Stud Nut	3
20777	M	M2	M4	40	R	55 60	Water Pump to Cylinder Gasket	1
20769	M	M2	M4	40			Water Pump Rotor	1
22477					R	55 60	Water Pump Rotor	1
21989	M	M2	M4	40			Water Pump Rotor Shaft	1
22478					R	55 60	Water Pump Rotor Shaft	1
							Taper Pin No. 3x1 $\frac{1}{4}$ "	1
23734	M	M2	M4	40	R	55 60	Water Pump Packing (Graphite Ring)	3 per box
1268	M	M2	M4	40	R	55 60	Water Pump Packing Nut	1
20775	M	M2	M4	40			Water Pump Cover	1
22479					R	55 60	Water Pump Cover	1
20776	M	M2	M4	40			Water Pump Cover Gasket	1
22480					R	55 60	Water Pump Cover Gasket	1
							Round Head Machine Screw, $\frac{1}{4}$ "—20x $\frac{5}{8}$ "	5
							Lock Washer, $\frac{1}{4}$ "	5
							Hex. Head Cap Screw, $\frac{5}{16}$ "—18x $\frac{7}{8}$ " S.A.E.	4
							Lock Washer, $\frac{5}{16}$ "	4
20771	M	M2	M4	40			Water Pump and Generator Shaft Coupling Hose (Rubber) (Cut to fit)	1
22483					R	55 60	Water Pump and Generator Shaft Coupling Hose (6 $\frac{29}{64}$ " long)	1
26128		M2	M4	40			Water Pump and Generator Shaft Coupling Hose (Cuban Export)	1
23715					R	55 60	Water Pump and Generator Shaft Coupling Hose (7 $\frac{1}{4}$ " long) (Cuban Export Only)	1
20772	M	M2	M4				Water Pump and Generator Shaft Coupling Clamp	4
22481				40	R	55 60	Water Pump and Generator Shaft Coupling Clamp	4
							Hex. Head Machine Bolt, $\frac{1}{4}$ "—20x1 $\frac{1}{2}$ "	2
							Hex. Head Cap Screw, $\frac{1}{4}$ "—20x1 $\frac{3}{4}$ " U.S.S.	2
							Lock Washer, $\frac{1}{4}$ "	2
							Hex. Nut, $\frac{1}{4}$ "—20	2

WATER OUTLET

20778	M						Water Outlet Pipe with Flange	1
24239		M2	M4	40			Water Outlet Pipe with Flange	1
22430					R		Water Outlet Pipe with Flange	1
25254						55 60	Water Outlet Pipe with Flange (Used without Motorstat)	1



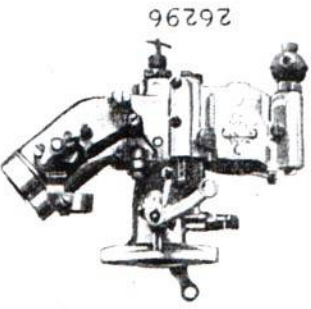
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22482



24882



26296



20452



21040



20466



4100



22884



22431



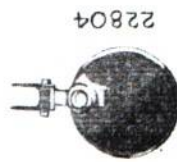
24883



22205



22812



22804



5569



24344



22886



20458



22809



22204



20165



20779



22883



24876



24565



22209



1743



24147



23512



22815



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24872



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24563



24866



22885



2265



24345



22887



1760



22484



24567



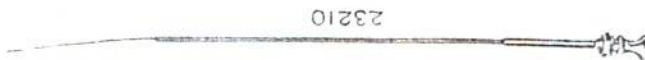
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24568



22656



23210

Part Number	Models				Name of Part			Number Used
5535					60		Water Outlet Pipe with Flange (Used with Motorstat).....	1
20779	M	M2	M4	40			Water Outlet Flange Gasket.....	1
22431					R	55 60	Water Outlet Flange Gasket.....	1
20780	M	M2	M4	40			Water Outlet Screw, $\frac{7}{16}$ "x $3\frac{1}{16}$ ".....	2
22432					R	55 60	Water Outlet Flange Stud.....	2
							Hex. Nut, $\frac{7}{16}$ "—20 S.A.E.....	2
							Lock Washer, $\frac{7}{16}$ ".....	2
21028					R	55 60	Water Outlet Flange Stud Nut.....	2
FAN								
20163	M				R		Fan Blade Complete (With Hole for Fan Spindle).....	1
22883	M	M2	M4	40	R	55	Fan Blade Complete (Less Hole for Fan Spindle) (55-Up to Motor No. 88,507).....	1
24563						55 60	Fan Blades Complete (From Motor No. 88,508).....	1
20162	M				R		Fan Hub (27 $\frac{5}{8}$ " dia. Large End).....	1
22884	M				R	55	Fan Hub (3 $\frac{1}{4}$ " dia. Large End) (55-Up to Motor No. 88,507).....	1
24344		M2	M4	40			Fan Hub.....	1
24564						55 60	Fan Hub (From Motor No. 88,508).....	1
1564	M	M2	M4	40	R	55 60	Fan Hub Gasket.....	1
							Male Pipe Plug, $\frac{1}{8}$ ".....	1
							Hex. Head Cap Screw, $\frac{5}{16}$ "—18x $1\frac{1}{2}$ " U.S.S.....	4
							Hex. Head Cap Screw, $\frac{5}{16}$ "—18x $5\frac{5}{8}$ " U.S.S.....	4
							Lock Washer, $\frac{5}{16}$ ".....	4
20161	M				R		Fan Spindle (6 $\frac{3}{32}$ " long, Threaded Both Ends).....	1
22885	M				R	55	Fan Spindle (5 $\frac{11}{32}$ " long, Threaded One End) (55-Up to Motor No. 88,507).....	1
24345		M2	M4	40			Fan Spindle.....	1
24565						55 60	Fan Spindle (From Motor No. 88,508).....	1
20165	M				R		Fan Spindle Nut.....	1
2E- 1422							Special Cut Washer, $\frac{41}{64}$ " I.D.x $1\frac{1}{4}$ " O.D.....	1
2W- 1422							Special Cut Washer, $\frac{5}{8}$ " I.D.x $1\frac{1}{4}$ " O.D.....	1
							Cotter Pin, $\frac{1}{8}$ "x $1\frac{1}{2}$ ".....	1
2I- 1422							Special Cut Washer, $\frac{25}{32}$ " I.D.x $1\frac{1}{4}$ " O.D.....	1
2J- 1422							Special Cut Washer, $\frac{21}{32}$ " I.D.x $1\frac{1}{4}$ " O.D.....	1
							Hex. Nut, $\frac{5}{8}$ "—18 S.A.E.....	1
20168	M				R		Fan Washer.....	1
20164	M	M2	M4	40	R	55 60	Fan Washer (Felt).....	1
20166	M	M2	M4	40	R	55	Fan Belt (55-Up to Motor No. 88,507).....	1
24566						55 60	Fan Belt (From Motor No. 88,508).....	1
22482	M	M2	M4	40	R	55 60	Fan Bracket.....	1
20767	M	M2	M4	40	R	55 60	Fan Bracket Stud, $\frac{5}{16}$ "—18x $1\frac{1}{4}$ " U.S.S.....	3
							Lock Washer, $\frac{5}{16}$ ".....	3
22403	M	M2	M4	40	R	55 60	Fan Bracket Stud Nut.....	3
22886	M	M2	M4	40	R	55 60	Fan Thrust Collar.....	1
22887	M	M2	M4	40	R	55 60	Fan Thrust Collar Cover.....	1
MOTORSTAT								
24567						60	Motorstat Complete.....	1
24568						60	Motorstat Housing.....	1
24569						60	Motorstat Housing Gasket.....	2
24570						60	Motorstat Housing Stud.....	2
							Lock Washer, $\frac{3}{8}$ ".....	2
21028						60	Motorstat Housing Stud Nut.....	2
CARBURETOR								
Manufacturer's Model No. R1X								
22656	M						Carburetor Complete.....	1
1048	M						Carburetor Gasket.....	1
21169	M						Carburetor Hot Air Stove Complete.....	1
23512	M						Carburetor Body (Upper Half).....	1
22205	M						Carburetor Inlet Needle Assembly.....	1
21038	M						Carburetor Inlet Screen.....	1
21040	M						Carburetor Inlet Connection.....	1
21041	M						Carburetor Inlet Connection Screw.....	1
21042	M						Carburetor Inlet Connection Gasket.....	1
1739	M						Carburetor Inlet Seat Gasket.....	1
22209	M						Carburetor Nozzle.....	1
22210	M						Carburetor Nozzle Disc.....	1
1745	M						Carburetor Nozzle Plug Screw.....	2
1746	M						Carburetor Nozzle Plug Screw Gasket.....	2
22211	M						Carburetor Nozzle Head Screw.....	1
1743	M						Carburetor By-Pass Adjusting Needle.....	1

Parts Prices Can Be Obtained From Your Dealer

Number
Used

Name of Part

Models

Part
Number

1	(Carburetor By-Pass Adjusting Needle Seal.	M	22203
1	(Carburetor By-Pass Adjusting Needle Spring.	M	20483
1	(Carburetor By-Pass Tube with Screen.	M	22213
1	(Carburetor By-Pass Tube Screen.	M	23493
1	(Carburetor Throttle Shutter.	M	1760
1	(Carburetor Throttle Shaft.	M	20458
1	(Carburetor Throttle and Choke Shutter Screw.	M	1762
4	(Carburetor Throttle Valve Lever.	M	22655
1	(Carburetor Throttle Valve Stop Screw.	M	1764
1	(Carburetor Throttle Lever Screw (Long) (No. 8—32x $\frac{1}{2}$ "	M	20462
1	(Carburetor Throttle Lever Screw (Short) (No. 8—32x $\frac{1}{16}$ "	M	20463
1	(Carburetor Venturi.	M	22204
1	(Carburetor Adjusting Screw.	M	22214
1	(Carburetor Fuel Restriction.	M	22212
1	(Carburetor Float Complete.	M	20452
1	(Carburetor Float Bowl Cover.	M	22805
1	(Carburetor Choke Shutter.	M	20466
1	(Carburetor Choke Shaft.	M	20465
1	(Carburetor Choke Lever.	M	20464
1	(Carburetor Choke Lever Pin.	M	20469
1	(Carburetor Choke Lever Stop Screw (No. 8—32x $\frac{1}{16}$ "	M	20467
1	(Carburetor Choke Lever Spring.	M	20468
1	(Carburetor Stuffing Box Gland.	M	22207
1	(Carburetor Stuffing Box Gland Gasket.	M	22208
1	(Carburetor Stuffing Box Nut.	M	2037
1	(Carburetor Stuffing Box Packing.	M	2038
1	(Carburetor Upper Channel Plug Screw (No. 8—32x $\frac{1}{8}$ "	M	1758
1	(Carburetor Upper Channel Plug Gasket.	M	1759

CARBURETOR
Manufacturer's Model No. T-1A

1	(Carburetor Complete.	M	22656
1	(Carburetor Gasket.	M	1048
1	(Carburetor Body (Upper Half) (Complete.	M	23943
1	(Carburetor Inlet Valve.	M	23962
1	(Carburetor Inlet Valve Seal.	M	23947
1	(Carburetor Inlet Screen.	M	21038
1	(Carburetor Inlet Connection.	M	21040
1	(Carburetor Inlet Connection Screw.	M	21041
1	(Carburetor Inlet Connection Gasket.	M	21042
1	(Carburetor Inlet Seal Gasket.	M	1739
1	(Carburetor Nozzle.	M	23960
1	(Carburetor Nozzle Gasket.	M	23941
1	(Carburetor By-Pass Adjusting Needle Spring.	M	20483
1	(Carburetor By-Pass Tube.	M	23944
1	(Carburetor By-Pass Tube Screen.	M	23954
1	(Carburetor Throttle Shutter.	M	23953
1	(Carburetor Throttle Shaft.	M	1762
4	(Carburetor Throttle and Choke Shutter Screw.	M	23956
1	(Carburetor Throttle Valve Lever.	M	1764
1	(Carburetor Throttle Lever Stop Screw.	M	20462
1	(Carburetor Throttle Lever Screw (Long) (No. 8—32x $\frac{1}{2}$ "	M	20463
1	(Carburetor Throttle Lever Screw (Short) (No. 8—32x $\frac{1}{16}$ "	M	20463
1	(Carburetor Accelerator Lever.	M	23955
1	(Carburetor Adjusting Screw.	M	23948
1	(Carburetor Float Complete.	M	23946
1	(Carburetor Float Bowl Cover.	M	23963
1	(Carburetor Float Lever Pin.	M	23950
1	(Carburetor Choke Shutter.	M	23951
1	(Carburetor Choke Shaft.	M	23952
1	(Carburetor Choke Lever.	M	20469
1	(Carburetor Choke Lever Pin.	M	23942
1	(Carburetor Choke Wire Tube Clamp Bracket.	M	1767
1	(Carburetor Choke Wire Connection.	M	1766
1	(Carburetor Choke Wire Connecting Screw.	M	23949
1	(Carburetor Stuffing Box Gland.	M	2037
1	(Carburetor Stuffing Box Nut.	M	2038
1	(Carburetor Stuffing Box Packing.	M	2038

CARBURETOR
Manufacturer's Model No. R-1HC

1	(Carburetor Complete.	M	22656
1	(Carburetor Gasket.	M	1048

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